



# SAVYA INTERNATIONAL

Office: #405, 4<sup>th</sup> Floor, Super Plaza, Sandesh Press Road, Vastrapur, Ahmedabad-54, Gujarat (INDIA)

Tel : +91-79-26730747 • Fax : +91-79-26730747 • Email : [info@savyainternational.com](mailto:info@savyainternational.com)

## **MATERIAL SAFETY DATA SHEET** (According to EC Directive 2001/58/EEC)

MSDS No – SI / MSDS 029

Revision No. 01

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<b>Section 1: Product and Company Information</b>	
Product Code Name(s)	Pigment Violet 23
Chemical Substance / The Preparation	Dioxazine
Company	SAVYA INTERNATIONAL #405, Super Plaza, Sandesh Press Road, Vastrapur, Ahmedabad – 380054 INDIA
Technical Phone	079 – 26730747
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<b>Section 2: Composition / Information on Ingredients</b>	
<b>Product Description</b>	
C.I Name	Pigment Violet 23
C.I Number	51319
C.A. S No.	6358-30-1
EINECS No.	
<b>Section 3: Hazards Identification</b>	
Emergency Overview	This product is non-volatile solid and practically insoluble in water. Not considered being flammable or explosive. However, dusty conditions increase the risk of dust explosion hazard. When involved in a fire or exposed to high temperature for an extended period of time , organic pigments may smolder or burn evolving noxious fumes which can include oxide of nitrogen and carbon, hydrogen chloride and other toxic gases and vapours.
<b>Section 4: First Aid Measures</b>	
After Inhalation	Remove to fresh air. If conscious, give victim artificial respiration.
After Skin Contact	In case of contact, wash with soap and water. Wash clothing before reuse.
After Eye Contact	Wash affected eyes for 15 minutes with under running water.
After Ingestion	Do not give anything by mouth to an unconscious person. Do not induce vomiting. Get medical attention if symptoms appear.
<b>Section 5: Fire Fighting Measures</b>	
Fire and Explosion Hazard	Fire or excessive heat may produce hazardous decomposition products.
Special Fire Fighting Equipment	Use Self-Contained Breathing Apparatus (SCBA).
Extinguishing Media	This material is not combustible and is not anticipated to react with commercially employed extinguishing media. Use appropriate extinguishing media for surrounding fire.
Flammable Limits	Flash Point - Non-Flammable material



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<b>Section 6: Accidental Release Measures</b>	
Spill Procedures	Protect against identified hazards through use of prescribed personal protection equipment. Limit foot and vehicular traffic to minimize mechanical agitation and dispersion. Employ a vacuum, equipped with HEPA (High Efficiency Particulate Air) filter, for clean-up of the spill material. If no vacuum is available, use a broom and shovel to collect excess powder in the area. Residual material should then be cleared, utilizing the process of wet sweeping, to avoid dust generation.
Containment Techniques	During spill cleanup, residual wash waters should be contained and collected for proper disposal.
Personal Protective Equipment	The following protective equipment when performing spill response activities: <ul style="list-style-type: none"> <li>• gloves (rubber or leather) , cotton or Tyvek coveralls</li> <li>• respiratory equipment recommended , chemical/safety impact goggles</li> </ul>
<b>Section 7: Handling and Storage</b>	
Handling	Use of appropriate engineering controls and good industrial hygiene practices. Ensure good general ventilation in the workplace; local exhaust ventilation may be necessary, especially when emptying containers.
Storage	Keep containers tightly closed and store in a cool, dry and well-ventilated away from direct sources of heat.
<b>Section 8: Exposure Controls / Personal Protection</b>	
Exposure Limits	
Engineering Controls	If user operations generate dusts or fumes, use process enclosures, local exhaust ventilation, or other engineering controls to keep airborne levels below recommended exposure limits.
Personal Protection	<ul style="list-style-type: none"> <li>• Respiratory Protection - If the exposure limit is exceeded and engineering controls are not feasible, NIOSH approved dust respirators are recommended.</li> <li>• Skin Protection - Wear impervious protective clothing, including boots, gloves, lab coat, apron or coveralls, as appropriate, to prevent skin contact.</li> <li>• Eye/Face Protection – Use safety goggles and/or full face shield where dusting or splashing of solutions is possible.</li> </ul>
Work Hygiene Practices	Avoid direct skin contact when possible. Always wear appropriate protective equipment when dust handling operations. Do not eat, drink, smoke, or perform other hand-to-mouth activities in product use or handling area. Always wash hands and face after handling.
<b>Section 9: Physical and Chemical Properties</b>	
Appearance	Dark Violet Color powder
Odor	Odorless
Molecular Weight	No information available
PH Value	
Specific Gravity	
Solubility	Insoluble 20° C.
Boiling Point	Not applicable.
Melting Point	No information available
Vapour Pressure	Not applicable.
Hazardous air pollutants (HAP)	None



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<b>Section 10: Stability and Reactivity</b>	
Stability	Stable under ordinary conditions of use and storage.
Hazardous Decomposition Products	When involved in a fire, burning organic pigments may evolve oxides of carbon and nitrogen or hydrogen chloride depending on the pigment type.
Hazardous Polymerization	Will not occur.
Incompatibilities	Strong oxidizing agents, acids, peroxides (expect in small quantities while curing)
Conditions to Avoid	Excessive heat and prolonged exposure to direct sunlight. Store in a cool place.
Materials to avoid	Not known
<b>Section 11: Toxicological Information</b>	
Acute oral toxicity	LD 50 oral, rat: > 2000 mg/kg. The product has not been tested. The information is derived from the properties of the individual components.
Inhalation	No quantitative information found.
Ingestion	No quantitative information found.
Skin	Non irritant effect.
Eye	Non irritant effect.
Carcinogenicity	No quantitative information found.
<b>Section 12: Ecological Information</b>	
Behavior and Environmental Fate	Being chemically inert and practically insoluble in water, organic pigments are not environmentally hazardous. They may be virtually removed from waste water mechanically in suitable effluent treatment plants.
Bioaccumulation in Aquatic Organisms	No information found.
Permissible Concentration in Water	No information found.
<b>Section 13: Disposal Considerations</b>	
General	This product must be disposed of (dump or incinerate) in accordance with applicable Federal State and local regulations.
Disposal Method of Substance/Preparation	Incineration and land filling are recommended disposal techniques. Contact the state or local environmental agency for specific rules.
Disposal Method of the Empty Containers	All residual material, contaminated empty containers must be recycled where possible. Where recycling is not possible, containers must be disposed of in accordance with Federal (country-specific), state, and local regulations.
<b>Section 14: Transportation Information</b>	
Land transport ADR/RID (cross-border)	ADR/RID Class: Not Restricted
Maritime transport IMDG/IMO	IMDG/IMO Class: Not Restricted
Air transport ICAO-TI and IATA-DGR	ICAO / IATA Class: Not Restricted
The product does not constitute a hazardous substance in national/international road, rail, sea and Air transport.	



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## Section 15: Regulatory Information

Classification, packaging and labeling	The product does not require a hazard label in accordance with EC directives.
Heavy metal content	Organic pigments do not contain any lead, cadmium, chromium (VI), mercury compounds, etc in their formulations. However, each grade of pigment contains heavy metals in limits permissible in different countries. For details, please contact us and/or refer to our product Technical Data Sheet. Generally not hazardous for water. Assessment by list.
Other regulations:	All ingredients of the product are registered in EINECS or ELINCS

## Section 16: OTHER INFORMATION

The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. The information in this document is based on the present state of our knowledge and is applicable to the product with regard to appropriate safety precautions. It does not represent any guarantee of the properties of the product. Savya International, shall not be held liable for any damage resulting from handling or from contact with the above product.

**For, SAVYA INTERNATIONAL**

**Authorized Signatory**