HEXPOL Compounding

MATERIAL SAFETY DATA SHEET

Mastermix ADH 6192 Slab

1. PRODUCT AND COMPANY IDENTIFICATION

HEXPOL Compounding
14330 Kinsman Road, Burton, OH 44021

Telephone	:	Product Stewardship (440) 834-4644
Emergency telephone	:	**CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).**
Product name	:	Mastermix ADH 6192 Slab
Product code	:	AD3000319960
Chemical Name	:	Mixture
CAS-No.	:	Mixture
Product Use	:	Industrial Applications

2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

Components	CAS-No.	Weight percent
Hexamine	100-97-0	1 - 5
Zinc oxide	1314-13-2	1 - 5
Phenol	108-95-2	1 - 5

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole. Information provided on the health effects of this product is based on individual components. All ingredients are bound and potential for hazardous exposure as shipped is minimal. However, some vapors may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure.

POTENTIAL HEALTH EFFECTS

Routes of Exposure: : Inhalation, Ingestion, Skin contact

Acute exposure

Inhalation	:	Particulates, like other inert materials can be mechanically irritating.
Ingestion	:	May be harmful if swallowed.
Eyes	:	Particulates, like other inert materials can be mechanically irritating.
Skin	:	Experience shows no unusual dermatitis hazard from routine handling.

Chronic exposure : Refer to Section 11 for Toxicological Information.

Medical Conditions Aggravated by Exposure: : None known.

4. FIRST AID MEASURES

Inhalation	:	Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.
Ingestion	:	Do not induce vomiting without medical advice. When symptoms persist or in all cases of doubt seek medical advice.
Eyes	:	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, seek medical attention.
Skin	:	Wash off with soap and plenty of water. If skin irritation persists seek medical attention.

5. FIRE-FIGHTING MEASURES

Flash point	:	not applicable
Flammable Limits		
Upper explosion limit	:	not applicable
Lower explosion limit	:	not applicable
Autoignition temperature	:	not applicable
Suitable extinguishing media	:	Water spray, Dry powder, Foam, Carbon dioxide (CO2).
Special Fire Fighting Procedures	:	Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants.
Unusual Fire/Explosion Hazards	:	Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions	:	Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
Environmental precautions	:	Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.
Methods for cleaning up	:	Clean up promptly by sweeping or vacuum. Package all material in plastic, cardboard or metal containers for disposal. Refer to Section 13 of this MSDS for proper disposal methods.

7. HANDLING AND STORAGE

Handling	:	Take measures to prevent the build up of electrostatic charge. Heat only in areas with appropriate exhaust ventilation.
Storage	:	Keep containers dry and tightly closed to avoid moisture absorption

and contamination. Keep in a dry, cool place.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Respiratory protection	:	No personal respiratory protective equipment normally required when handling the product itself. See "Engineering Measures" section below for precautions to be taken when heating or processing this material.
Eye/Face Protection	:	Safety glasses with side-shields
Hand protection	:	Protective gloves
Skin and body protection	:	Long sleeved clothing
Additional Protective Measures	:	Safety shoes
General Hygiene Considerations	:	Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.
Engineering measures	:	Heat only in areas with appropriate exhaust ventilation. Adequate ventilation and/or appropriate respiratory protection may also be necessary to minimize employee exposure to processing vapors.

Exposure limit(s)

Components	Value	Exposure time	Exposure type	List:
Zinc oxide	2 mg/m3	Time Weighted Average (TWA):	Respirable fraction.	ACGIH
	10 mg/m3	Short Term Exposure Limit (STEL):	Respirable fraction.	ACGIH
	5 mg/m3	Recommended exposure limit (REL):	Fume.	NIOSH
	5 mg/m3	Recommended exposure limit (REL):	Dust.	NIOSH
	15 mg/m3	Ceiling Limit Value and Time Period (if specified):	Dust.	NIOSH
	10 mg/m3	Short Term Exposure Limit (STEL):	Fume.	NIOSH
	5 mg/m3	PEL:	Fume.	OSHA Z1
	5 mg/m3	PEL:	Respirable fraction.	OSHA Z1
	15 mg/m3	PEL:	Total dust.	OSHA Z1
	5 mg/m3	Time Weighted Average (TWA):	Fume.	OSHA Z1A
	5 mg/m3	Time Weighted Average (TWA):	Respirable fraction.	OSHA Z1A
	10 mg/m3	Time Weighted Average (TWA):	Total dust.	OSHA Z1A
	10 mg/m3	Short Term Exposure Limit (STEL):	Fume.	OSHA Z1A
	5 mg/m3	Time Weighted Average (TWA):	Fume.	MX OEL
	10 mg/m3	Time Weighted Average (TWA):	Dust.	MX OEL
	10 mg/m3	Short Term Exposure Limit (STEL):	Fume.	MX OEL
Phenol	5 ppm	Time Weighted Average (TWA):		ACGIH
	5 ppm 19 mg/m3	Recommended exposure limit (REL):		NIOSH
	15.6 ppm 60 mg/m3	Ceiling Limit Value and Time Period (if specified):		NIOSH
	5 ppm 19 mg/m3	PEL:		OSHA Z1
	5 ppm 19 mg/m3	Time Weighted Average (TWA):		OSHA Z1A
	5 ppm 19 mg/m3	Time Weighted Average (TWA):		MX OEL
	10 ppm 38 mg/m3	Short Term Exposure Limit (STEL):		MX OEL

9. PHYSICAL AND CHEMICAL PROPERTIES

Form	: Solid	Evaporation rate	: Not applicable
Appearance	: pellets, Slabs, sheets	Specific Gravity	: Not determined

Color	:	NO PIGMENT	Bulk density	:	Not established
Odour	:	Characteristic rubber odor	Vapour pressure	:	not applicable
Melting point/range	:	Not determined	Vapour density	:	not applicable
Boiling Point:	:	not applicable	pH	:	not applicable
Water solubility	:	Insoluble			

10. STABILITY AND REACTIVITY

Stability	:	Stable.
Hazardous Polymerization	:	Will not occur.
Conditions to avoid	:	Keep away from oxidizing agents and open flame. To avoid thermal decomposition, do not overheat.
Incompatible Materials	:	Incompatible with strong acids and oxidizing agents.
Hazardous decomposition products	:	Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), other hazardous materials, and smoke are all possible.

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview
This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
100-97-0	Hexamine	Irritant	Skin.
		sensitizer	Skin.
		Systemic effects	Kidney.
1314-13-2	Zinc oxide	Systemic effects	Respiratory system.
108-95-2	Phenol	Toxic	Refer to LC50 / LD50 Data on MSDS..
		Systemic effects	Kidney, central nervous system (CNS), Liver, Respiratory system.
		Corrosive	Eyes, Skin.

LC50 / LD50
This product contains the following components which, in their pure form, have the following toxicity data:

CAS-No.	Chemical Name	Route	Value	Species
100-97-0	Hexamine	Oral LD50	569 mg/kg	mouse
1314-13-2	Zinc oxide	LC50 LC50 Oral LD50Oral LD50	2500 mg/m3 7,950 mg/kg7,950 mg/kg	mouse mouse mousemouse

108-95-2	Phenol	LC50 Oral LD50Oral LD50 Dermal LD50 Dermal LD50	316 mg/m3 270 mg/kg317 mg/kg 630 mg/kg 669 mg/kg	rat mouserat rabbit rat

12. ECOLOGICAL INFORMATION

Persistence and degradability : Not readily biodegradable.

Environmental Toxicity : Chemicals are not readily available as they are bound within the polymer matrix.

Bioaccumulation Potential : Chemicals are not readily available as they are bound within the polymer matrix.

Additional advice : not applicable

13. DISPOSAL CONSIDERATIONS

Product : Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.

Contaminated packaging : Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.

14. TRANSPORT INFORMATION

U.S. DOT Classification : Refer to specific regulation.

ICAO/IATA (air) : Refer to specific regulation.

IMO / IMDG (maritime) : Refer to specific regulation.

15. REGULATORY INFORMATION

US Regulations:

OSHA Status : Classified as hazardous based on components.

TSCA Status : All components of this product are listed on or exempt from the TSCA Inventory.

US. EPA CERCLA Hazardous Substances (40 CFR 302)

not applicable

California Proposition 65 : Not applicable

SARA Title III Section 302 Extremely Hazardous Substance

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

Chemical Name	CAS-No.	% in Product	RQ for component
Phenol	108-95-2	1.00 - 5.00	1,000 lbs

SARA Title III Section 313 Toxic Chemicals:

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

Chemical Name	CAS-No.	Weight percent
ZINC COMPOUNDS	1314-13-2	1.00 - 5.00
PHENOL	108-95-2	1.00 - 5.00

Canadian Regulations:

National Pollutant Release Inventory (NPRI)

Chemical Name	CAS-No.	Weight percent	NPRI ID#
2-Mercaptobenzothiazole	149-30-4	0.10 - 1.00	
Zinc oxide	1314-13-2	1.00 - 5.00	
Phenol	108-95-2	1.00 - 5.00	
Cresol	1319-77-3	0.10 - 1.00	

WHMIS Classification : D1A

WHMIS Ingredient Disclosure List

CAS-No.
1314-13-2
108-95-2
100-97-0

DSL : All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.

National Inventories:

Australia AICS	:	Listed
China IECS	:	Listed
Europe EINECS	:	Not determined
Japan ENCS	:	Not determined
Korea KECI	:	Listed
Philippines PICCS	:	Listed

16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.