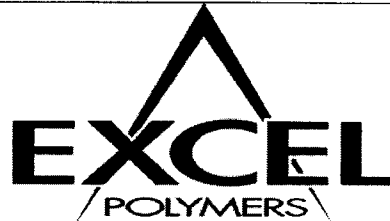


EXCEL POLYMERS LLC

MATERIAL SAFETY DATA SHEET



STAN-TONE D-2603 RED

Version Number 1.1
Revision Date 08/22/2004

Page 1 of 5
Print Date 8/25/2004

1. PRODUCT AND COMPANY IDENTIFICATION

EXCEL POLYMERS LLC
14330 Kinsman Road, Burton, OH 44021

Telephone : Product Stewardship (440) 834-4644
Emergency telephone number : CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).
Product name : STAN-TONE D-2603 RED
Product code : AD00001030
Chemical Name : Mixture
CAS-No. : Mixture
Product Use : Industrial Applications

2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

There are no known hazardous components above regulatory thresholds in this product.

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. In addition, heating or processing this material may result in product degradation or byproduct formation creating additional hazards. See Sections 8 and 11 for additional details.

POTENTIAL HEALTH EFFECTS

Routes of Exposure: : Inhalation, Skin contact, Ingestion

Acute exposure

Inhalation : Irritating to respiratory system.
Ingestion : May be harmful if swallowed.
Eyes : Particulates, like other inert materials can be mechanically irritating.
Skin : Experience shows no unusual dermatitis hazard from routine handling.

Chronic exposure : Refer to Section 11 for Toxicological Information.

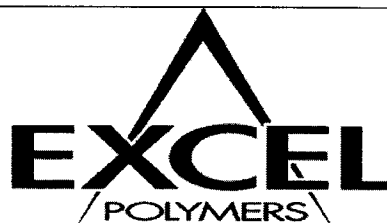
Medical Conditions : None known.

Aggravated by Exposure:

4. FIRST AID MEASURES

EXCEL POLYMERS LLC

MATERIAL SAFETY DATA SHEET



STAN-TONE D-2603 RED

Version Number 1.1

Revision Date 08/22/2004

Page 2 of 5

Print Date 8/25/2004

- Inhalation : Move to fresh air. When symptoms persist or in all cases of doubt seek medical advice.
- Ingestion : Seek medical attention if necessary. Do not induce vomiting without medical advice.
- Eyes : Rinse immediately with plenty of water for at least 15 minutes. If eye irritation persists, seek medical attention.
- Skin : Wash off with soap and plenty of water.

5. FIRE-FIGHTING MEASURES

- Flash point : Not applicable
- Flammable Limits
- Upper explosion limit : Not applicable
 - Lower explosion limit : Not applicable
 - Autoignition temperature : No data available
 - Suitable extinguishing media : Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide..
- Special Fire Fighting Procedures : Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants.
- Unusual Fire/Explosion Hazards : Carbon dioxide (CO₂), carbon monoxide (CO), oxides of nitrogen (NO_x), other hazardous materials, and smoke are all possible.

6. ACCIDENTAL RELEASE MEASURES

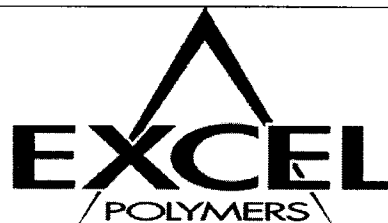
- Personal precautions : Avoid breathing dust. Avoid dust formation. Ensure adequate ventilation. Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
- Environmental precautions : Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.
- Methods for cleaning up : Clean up promptly by sweeping or vacuum. Do not create a powder cloud by using a brush or compressed air. Shovel into suitable container for disposal. Refer to Section 13 of this MSDS for proper disposal methods.

7. HANDLING AND STORAGE

- Handling : Provide for appropriate exhaust ventilation and dust collection at machinery. Avoid formation of dust and aerosols.
- Storage : Store in a cool dry place. Keep away from open flames, hot surfaces and sources of ignition.

EXCEL POLYMERS LLC

MATERIAL SAFETY DATA SHEET



STAN-TONE D-2603 RED

Version Number 1.1
Revision Date 08/22/2004

Page 3 of 5
Print Date 8/25/2004

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

- Respiratory protection : When workers are facing concentrations above the exposure limit they must use appropriate certified respirators. Employees using respirators must be properly trained. Employers must follow applicable regulations such as OSHA 29 CFR 1910.134.
- Eye/Face Protection : Safety glasses with side-shields.
- Hand protection : Protective gloves. Refer to equipment supplier to ensure protection.
- Skin and body protection : Long sleeved clothing.
- Additional Protective Measures : Safety shoes.
- General Hygiene Considerations : Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and immediately after handling the product.
- Engineering measures : Adequate ventilation and/or appropriate respiratory protection may also be necessary to minimize employee exposure to processing vapors.

Exposure limit(s)

There are no known hazardous components above regulatory thresholds in this product.

9. PHYSICAL AND CHEMICAL PROPERTIES

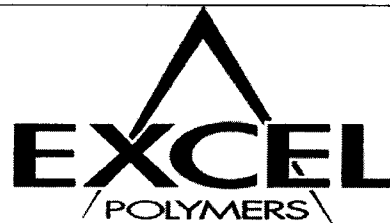
- | | | | |
|---------------------|------------------|-------------------|------------------|
| Form | : Solid | Evaporation rate | : Not applicable |
| Appearance | : powder | Specific Gravity: | : Not determined |
| Color | : RED | Bulk density | : Not determined |
| Odor | : Very faint | Vapor pressure | : Not applicable |
| Melting point/range | : Not applicable | Vapour density | : Not applicable |
| Boiling Point: | : Not applicable | pH | : Not applicable |
| Water solubility | : Negligible | | |

10. STABILITY AND REACTIVITY

- Stability : Stable.
- Hazardous Polymerization : Will not occur.
- Conditions to avoid : Heat, flames and sparks.
- Incompatible Materials : strong acids and oxidizing agents

EXCEL POLYMERS LLC

MATERIAL SAFETY DATA SHEET



STAN-TONE D-2603 RED

Version Number 1.1
Revision Date 08/22/2004

Page 4 of 5
Print Date 8/25/2004

Hazardous decomposition products : Carbon dioxide (CO₂), carbon monoxide (CO), other hazardous materials, and smoke are all possible.

11. TOXICOLOGICAL INFORMATION

There are no known hazardous components above regulatory thresholds in this product.

12. ECOLOGICAL INFORMATION

Persistence and degradability : Pigments are practically not biodegradable.

Environmental Toxicity : No data available

Bioaccumulation Potential : No data available

Additional advice : No data available

13. DISPOSAL CONSIDERATIONS

Product : Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.

Contaminated packaging : Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.

14. TRANSPORT INFORMATION

U.S. DOT Classification : Not regulated for transportation.

ICAO/IATA (air) : Not regulated for transportation.

IMO / IMDG (maritime) : Not regulated for transportation.

15. REGULATORY INFORMATION

US Regulations:

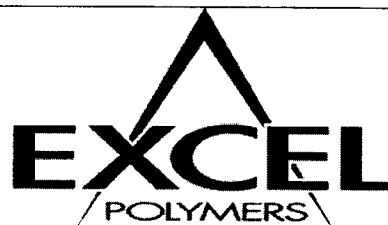
OSHA Status : There are no known hazardous components above regulatory thresholds in this product.

TSCA Status :

US. EPA CERCLA Hazardous Substances (40 CFR 302)

EXCEL POLYMERS LLC

MATERIAL SAFETY DATA SHEET



STAN-TONE D-2603 RED

Version Number 1.1
Revision Date 08/22/2004

Page 5 of 5
Print Date 8/25/2004

Not applicable

California Proposition 65 : This product does not contain a substance listed by California Prop 65.

SARA Title III Section 302 Extremely Hazardous Substance

Not applicable

SARA Title III Section 313 Toxic Chemicals:

Not applicable

Canadian Regulations:

National Pollutant Release Inventory (NPRI)

Not applicable

WHMIS Classification : Not controlled.

DSL : Listed.

National Inventories:

Australia AICS : Listed

China IECS : Listed

Europe EINECS : Listed

Japan ENCS : Listed

Korea KECI : Listed

Philippines PICCS : Listed

16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material when used in combination with any other materials and/or in any particular process or processing conditions.