

EXCEL POLYMERS LLC

MATERIAL SAFETY DATA SHEET



STAN-TONE D-8300 LIGHT BROWN

Version Number 1.2
Revision Date 03/08/2010

Page 1 of 7
Print Date 3/8/2010

1. PRODUCT AND COMPANY IDENTIFICATION

EXCEL POLYMERS LLC
14330 Kinsman Road, Burton, OH 44021

Telephone : Product Stewardship (440) 834-4644
Emergency telephone : CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).

Product name : STAN-TONE D-8300 LIGHT BROWN
Product code : AD0000053010
Chemical Name : Mixture
CAS-No. : Mixture
Product Use : Industrial Applications

2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

| Components | CAS-No. | Weight percent |
|-------------------|-----------|----------------|
| Silica, amorphous | 7631-86-9 | 1 - 5 |
| Iron oxide | 1309-37-1 | 10 - 30 |
| Calcium carbonate | 471-34-1 | 30 - 60 |

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. In addition, heating or processing this material may result in product degradation or byproduct formation creating additional hazards. See Sections 8 and 11 for additional details.

POTENTIAL HEALTH EFFECTS

Routes of Exposure: : Inhalation, Skin contact, Ingestion

Acute exposure

Inhalation : Irritating to respiratory system.
Ingestion : May be harmful if swallowed.
Eyes : Particulates, like other inert materials can be mechanically irritating.
Skin : Experience shows no unusual dermatitis hazard from routine handling.

Chronic exposure : Refer to Section 11 for Toxicological Information.

EXCEL POLYMERS LLC
MATERIAL SAFETY DATA SHEET



STAN-TONE D-8300 LIGHT BROWN

Version Number 1.2
Revision Date 03/08/2010

Page 2 of 7
Print Date 3/8/2010

Medical Conditions : None known.
Aggravated by Exposure:

4. FIRST AID MEASURES

Inhalation : Move to fresh air. When symptoms persist or in all cases of doubt seek medical advice.

Ingestion : Seek medical attention if necessary. Do not induce vomiting without medical advice.

Eyes : Rinse immediately with plenty of water for at least 15 minutes. If eye irritation persists, seek medical attention.

Skin : Wash off with soap and plenty of water.

5. FIRE-FIGHTING MEASURES

Flash point : not applicable

Flammable Limits
Upper explosion limit : not applicable
Lower explosion limit : not applicable
Autoignition temperature : No data available
Suitable extinguishing media : Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide..

Special Fire Fighting Procedures : Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants.

Unusual Fire/Explosion Hazards : Carbon dioxide (CO₂), carbon monoxide (CO), oxides of nitrogen (NO_x), other hazardous materials, and smoke are all possible.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions : Avoid breathing dust. Avoid dust formation. Ensure adequate ventilation. Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.

Environmental precautions : Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.

Methods for cleaning up : Clean up promptly by sweeping or vacuum. Do not create a powder cloud by using a brush or compressed air. Shovel into suitable container for disposal. Refer to Section 13 of this MSDS for proper disposal methods.

7. HANDLING AND STORAGE



STAN-TONE D-8300 LIGHT BROWN

Version Number 1.2
Revision Date 03/08/2010

Page 3 of 7
Print Date 3/8/2010

- Handling** : Provide for appropriate exhaust ventilation and dust collection at machinery. Avoid formation of dust and aerosols.
- Storage** : Store in a cool dry place. Keep away from open flames, hot surfaces and sources of ignition.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

- Respiratory protection** : When workers are facing concentrations above the exposure limit they must use appropriate certified respirators. Employees using respirators must be properly trained. Employers must follow applicable regulations such as OSHA 29 CFR 1910.134.
- Eye/Face Protection** : Safety glasses with side-shields
- Hand protection** : Protective gloves. Refer to equipment supplier to ensure protection.
- Skin and body protection** : Long sleeved clothing
- Additional Protective Measures** : Safety shoes
- General Hygiene Considerations** : Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and immediately after handling the product.
- Engineering measures** : Adequate ventilation and/or appropriate respiratory protection may also be necessary to minimize employee exposure to processing vapors.

Exposure limit(s)

EXCEL POLYMERS LLC

MATERIAL SAFETY DATA SHEET



STAN-TONE D-8300 LIGHT BROWN

Version Number 1.2

Revision Date 03/08/2010

Page 4 of 7

Print Date 3/8/2010

| Components | Value | Exposure time | Exposure type | List: |
|-------------------|-----------|-----------------------------------|------------------------|---------|
| Calcium carbonate | 10 mg/m3 | Time Weighted Average (TWA): | | ACGIH |
| | 5 mg/m3 | PEL: | Respirable fraction. | OSHA Z1 |
| | 15 mg/m3 | PEL: | Total dust. | OSHA Z1 |
| | 10 mg/m3 | Time Weighted Average (TWA): | | MX OEL |
| | 20 mg/m3 | Short Term Exposure Limit (STEL): | | MX OEL |
| Iron oxide | 5 mg/m3 | Time Weighted Average (TWA): | Respirable fraction. | ACGIH |
| | 10 mg/m3 | PEL: | Fume. | OSHA Z1 |
| | 5 mg/m3 | Time Weighted Average (TWA): | as Fe | MX OEL |
| | 10 mg/m3 | Short Term Exposure Limit (STEL): | as Fe | MX OEL |
| Silica, amorphous | 0.8 mg/m3 | Time Weighted Average (TWA): | | Z3 |
| | 10 mg/m3 | Time Weighted Average (TWA): | Inhalable particulate. | MX OEL |
| | 3 mg/m3 | Time Weighted Average (TWA): | Respirable dust. | MX OEL |

9. PHYSICAL AND CHEMICAL PROPERTIES

| | | | |
|---------------------|------------------|------------------|------------------|
| Form | : Solid | Evaporation rate | : Not applicable |
| Appearance | : powder | Specific Gravity | : Not determined |
| Color | : BROWN | Bulk density | : Not determined |
| Odour | : Very faint | Vapour pressure | : Not applicable |
| Melting point/range | : not applicable | Vapour density | : not applicable |
| Boiling Point: | : Not applicable | pH | : not applicable |
| Water solubility | : negligible | | |

10. STABILITY AND REACTIVITY

| | |
|----------------------------------|---|
| Stability | : Stable. |
| Hazardous Polymerization | : Will not occur. |
| Conditions to avoid | : Heat, flames and sparks. |
| Incompatible Materials | : Strong acids and oxidizing agents |
| Hazardous decomposition products | : Carbon dioxide (CO ₂), carbon monoxide (CO), other hazardous materials, and smoke are all possible. |

11. TOXICOLOGICAL INFORMATION

EXCEL POLYMERS LLC

MATERIAL SAFETY DATA SHEET



STAN-TONE D-8300 LIGHT BROWN

Version Number 1.2
Revision Date 03/08/2010

Page 5 of 7
Print Date 3/8/2010

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

| CAS-No. | Chemical Name | Effect | Target Organ |
|-----------|-------------------|------------------|---------------------------|
| 7631-86-9 | Silica, amorphous | Irritant | Eyes, Respiratory system. |
| 1309-37-1 | Iron oxide | Systemic effects | Respiratory system. |
| 471-34-1 | Calcium carbonate | Irritant | Eyes, Skin. |

LC50 / LD50

This product contains the following components which, in their pure form, have the following toxicity data:

| CAS-No. | Chemical Name | Route | Value | Species |
|-----------|-------------------|--------------|------------------------------|----------|
| 7631-86-9 | Silica, amorphous | Oral LD50 | 15,000 mg/kg 22,500 mg/kg | mouserat |
| 471-34-1 | Calcium carbonate | Oral LD50 | 6,450 mg/kg | rat |

12. ECOLOGICAL INFORMATION

- Persistence and degradability** : Pigments are practically not biodegradable.
- Environmental Toxicity** : No data available
- Bioaccumulation Potential** : No data available
- Additional advice** : No data available

13. DISPOSAL CONSIDERATIONS

- Product** : Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
- Contaminated packaging** : Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.

14. TRANSPORT INFORMATION

- U.S. DOT Classification** : Not regulated for transportation.

EXCEL POLYMERS LLC
MATERIAL SAFETY DATA SHEET



STAN-TONE D-8300 LIGHT BROWN

Version Number 1.2
Revision Date 03/08/2010

Page 6 of 7
Print Date 3/8/2010

ICAO/IATA (air) : Not regulated for transportation.

IMO / IMDG (maritime) : Not regulated for transportation.

15. REGULATORY INFORMATION

US Regulations:

OSHA Status : Classified as hazardous based on components.

TSCA Status : All components of this product are listed on or exempt from the TSCA Inventory.

US. EPA CERCLA Hazardous Substances (40 CFR 302)

not applicable

California : Not applicable
Proposition 65

SARA Title III Section 302 Extremely Hazardous Substance

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

SARA Title III Section 313 Toxic Chemicals:

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

Canadian Regulations:

National Pollutant Release Inventory (NPRI)

not applicable

WHMIS : Not controlled.
Classification

DSL : All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.

National Inventories:

EXCEL POLYMERS LLC
MATERIAL SAFETY DATA SHEET



STAN-TONE D-8300 LIGHT BROWN

Version Number 1.2
Revision Date 03/08/2010

Page 7 of 7
Print Date 3/8/2010

Australia AICS : Not determined
China IECS : Not determined
Europe EINECS : Listed
Japan ENCS : Not determined
Korea KECI : Not determined
Philippines PICCS : Not determined

16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.