



HARWICK

S T A N D A R D

ISO 9001-2015 REGISTERED

Technical Data Sheet

Polycizer® P-6400

Polycizer P-6400 is a polyester-type permanent plasticizer that is well-suited for critical uses where high heat resistance is needed in a PVC compound or must be approved for food contact applications. It also demonstrates extraction and migration resistance that is superior to monomeric plasticizers. Polycizer P-6400 is approved for use in food contact applications under FDA 21 CFR sections 175.300, 175.320, and 178.3740, which include food packaging uses such as food wrap films, closures, and cap liners.

TYPICAL PROPERTIES

| | |
|---------------------------|------|
| Viscosity at 25 °C, cP | 3800 |
| Specific Gravity at 25° C | 1.08 |
| Moisture, wt % | 0.05 |

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